Introduction to Combined Wastestream Formula

ACWA Pretreatment Conference Silver Spring, Maryland

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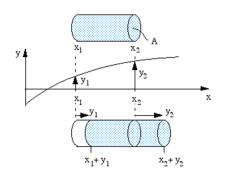
Talking Points

- * What is the CWF?
- * How to use the CWF:
 - Step 1 Identify Wastestreams
 - * Step 2 Determine comingled wastestreams
 - * Step 3 Determine flow volumes for each wastestream
 - Step 4 Determine applicable pollutants
- * Example Calculations

Combined Wastestream Formula

*What the CWF?!!





$$4x^{2}-1=0$$

$$4x^{2}-1=0$$

$$a=4, b=0, c=-1$$

$$x = \frac{-b \pm \sqrt{b^{2}-4ac}}{2a}$$

$$= -\frac{0 \pm \sqrt{0^{2}-4(4)(-1)}}{2(4)}$$

$$= \pm \frac{16}{8} = \pm \frac{4}{8} = \pm \frac{1}{2}$$
Solution Set $\xi - \frac{1}{2}, \frac{1}{2}$

What is CWF?

- * 40 CFR 403.6(e)
- * Alternative categorical pollutant limits for comingled wastestreams
- * Prior to treatment
- * Applicable categorical pollutants
- * CIUs only

Combined Wastestream Formula (CWF) - Definitions

- * Regulated Wastestream process wastestream that is regulated by a categorical standard for pollutant 'x'
- * Unregulated Wastestream one that is not a regulated wastestream or a dilute wastestream

Combined Wastestream Formula (CWF) - Definitions

- * Dilute Wastestream includes the following:
 - * Sanitary wastewater unless stated otherwise in the categorical standard
 - Noncontact cooling water, boiler blowdown except in certain cases
 - Wastestreams listed in Appendix D to Part 403

What are "Alternative Limits"

- * Derived using CWF
- * For each regulated pollutant



Benefits of Using CWF Method

- * Combine and monitor different categorical streams
- * No need to treat and sample separately
- * Encourage treatment of unregulated flow
- * Compare categorical standards and local limits
- * Treat a combined flow

Waste streams and Calculations

Combined Wastestream Formula (CWF) is used where regulated, unregulated, and/or dilution wastestreams are combined prior to pretreatment.

Flow Weighted Average (FWA) formula is used when regulated, unregulated, and/or dilution wastestreams combine after pretreatment, but prior to the specified monitoring location.

CWF Considerations

- Enforceable as categorical standards
- Established for each regulated pollutant
- * May require converting concentration-based standards to mass-based, or vice versa
- Calculated for daily maximum and long-term averages
- Must be greater than analytical detection limit
- * Special considerations

Who has to calculate CWF?

- Control Authority/Permit Writer
- * IU provides information
- * Control Authority may allow IU to perform CWF

What do IUs have to do?

- * Provide information schematics, flows, etc.
- * Report changes
 - * Production
 - * Wastestream(s) flows
 - * Wastestream(s) configuration
 - * Manufacturing process
 - * Pollutant concentrations

What about categorical standards that require zero flow?

- * "Zero discharge of process wastewater pollutants"
 - state as condition in permit
- * "No discharge allowance for process wastewater pollutants"
 - discharge allowed but considered dilution

STEPS FOR APPLYING CWF TO DEVELOP ALTERNATIVE LIMITS



Step 1: Wastestream(s) Identification

- * Regulated, Unregulated, or Dilute
- * Types(s) or regulated streams
- * Information sources: permit, permit application, visual inspections, etc.



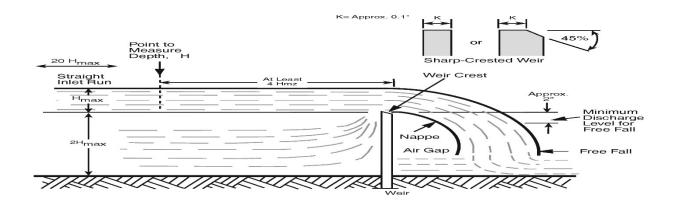
Step 2: Comingling of Wastestreams

- * Which wastestreams?
- * Where?
- * Before treatment?



Step 3: Flow Volumes

- * Determine flows for each wastestream
- * See EPA's Industrial User Inspection and Sampling manual for POTWs



Step 4: Applicable Pollutants

- * The CWF must be applied to every applicable categorical standard
- * Local limits must be considered after alternative limits are developed

CWF: Alternative Concentration Limit Formula

$$C_{T} = \frac{\sum_{i=1}^{N} C_{i}F_{i}}{\sum_{i=1}^{N} F_{i}} \times \left(\frac{F_{T} - F_{D}}{F_{T}}\right)$$

Where:

 C_T = Alternative CWF concentration limit

 C_i = Categorical pretreatment standard concentration limit for regulated stream "i"

F_i = Average daily flow for regulated stream "i"

 F_T = Average daily flow through combined treatment facility (TOTAL)

F_D = Average daily flow of "dilute" streams

Combined Wastestream Formula

(Alt concentration limit) $_{T}$ =

$$\frac{\sum_{i=1}^{N} (\text{CB'd std})_{i} \times (\text{ave daily flow})_{i}}{\sum_{i=1}^{N} (\text{ave daily flow})_{i}} \times \frac{(\text{Ave daily flow})_{T} - (\text{Ave daily flow})_{D}}{(\text{Ave daily flow})_{T}}$$

Where CB'd std = concentration based standard

T = the combined wastestream

i = regulated stream i

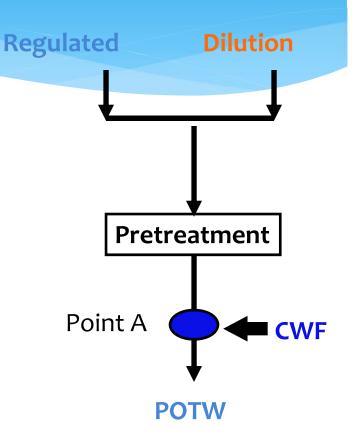
D = dilute wastestream(s)

N = total number of regulated streams

Example of CWF Calculation

Given

- * Electroplating:
 - * Wastestream Type Regulated
 - * Flow 0.02 mgd
 - * Daily Max Zn Limit 2.61 mg/l
 - Max Monthly Zn Limit .. 1.48 mg/l
- * Sanitary Waste:
 - * Wastestream Type Dilution
 - * Flow 0.003 mgd
 - * Daily Max Zn Limit N/A
 - * Max Monthly Zn Limit .. N/A



Example of CWF Calculation

Daily Max Zn_{cwf} =

$$\frac{2.61\frac{mg}{l} \times 0.02 \, mgd}{(0.02 \, mgd)} \times \frac{(0.02 \, mgd + 0.003 \, mgd) - 0.003 \, mgd}{0.02 \, mgd + 0.003 \, mgd} = 2.27 \, mg/l$$

* Max Monthly Average Zn_{cwf} =

$$\frac{1.48 \frac{mg}{l} \times 0.02 \, mgd}{(0.02 \, mg)} \times \frac{(0.02 \, mgd + 0.003 \, mgd) - 0.003 \, mgd}{0.02 \, mgd + 0.003 \, mgd} = 1.29 \, mg/l$$

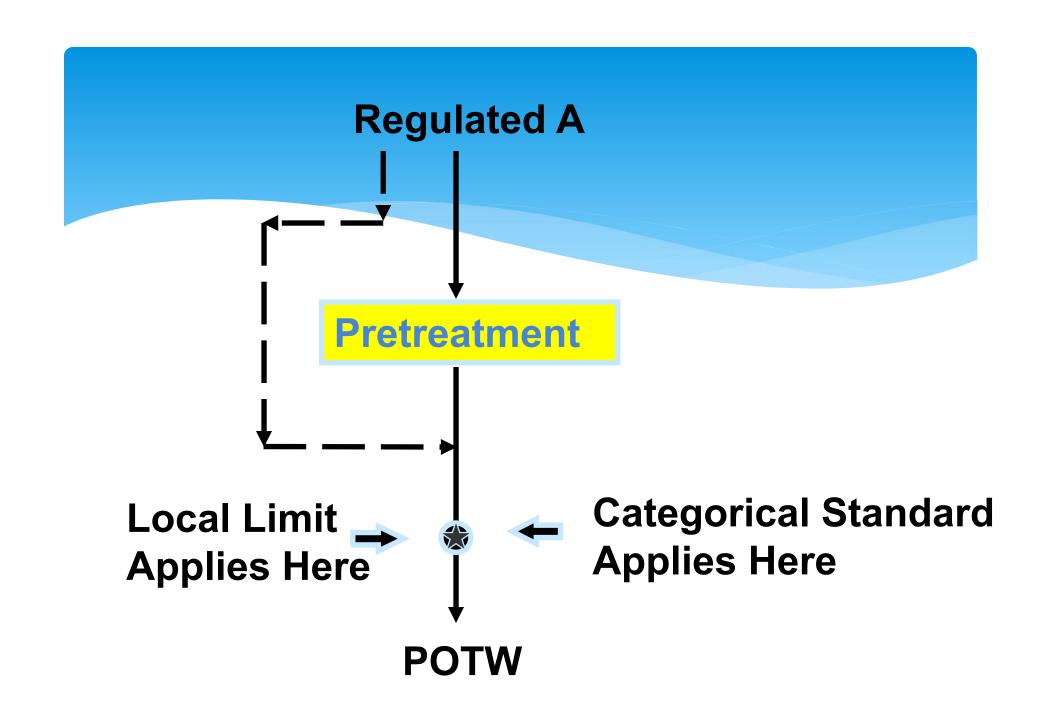
Example of CWF Calculation

Daily Max Zn_{cwf} =

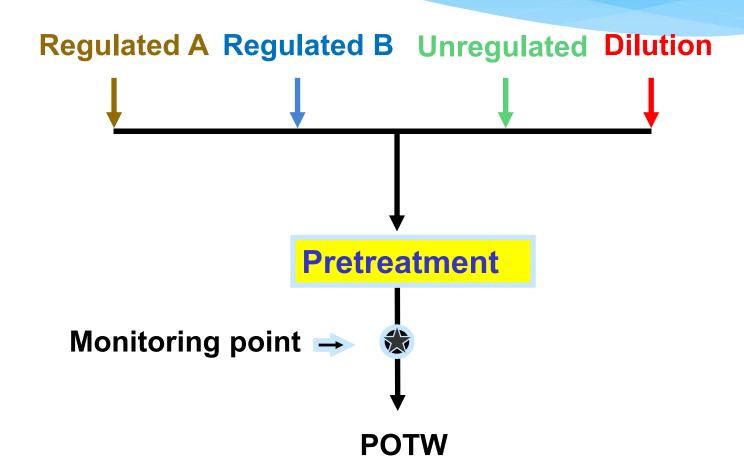
$$\frac{2.61 \,\text{mg/l} \times 0.02 \,\text{mgd}}{(0.02 + 0.003) \,\text{mgd}} = 2.27 \,\text{mg/l}$$

Max Monthly Ave Zn_{cwf} =

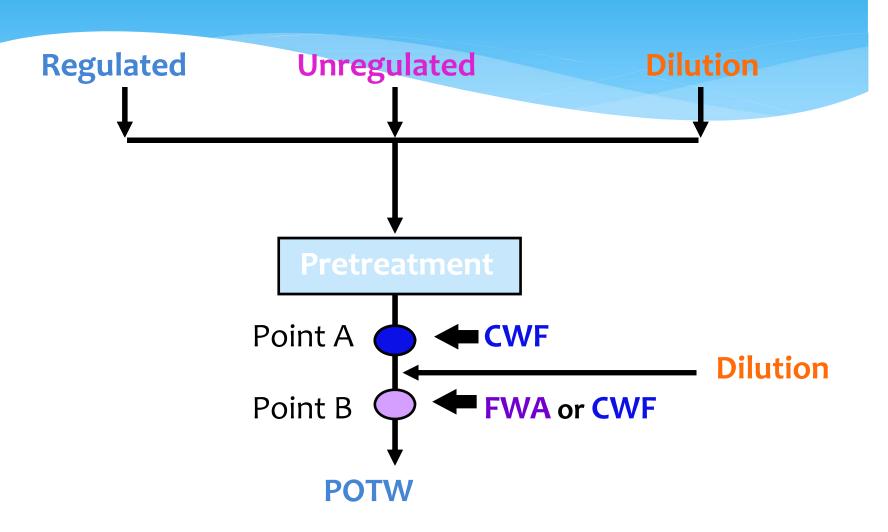
$$\frac{1.48 \text{ mg/l} \times 0.02 \text{ mgd}}{(0.02 + 0.003) \text{ mgd}} = 1.29 \text{ mg/l}$$



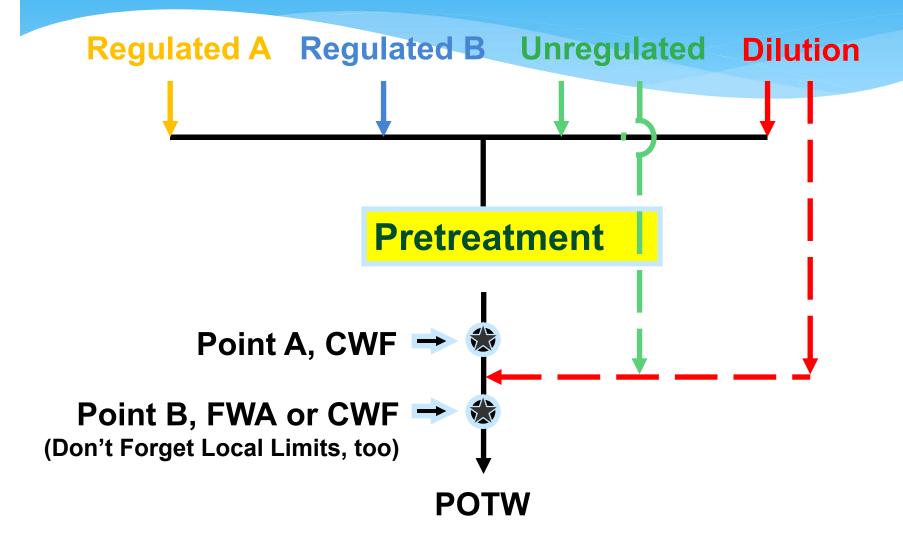
Combined Wastestream Formula (CWF)



CWF vs. FWA



CWF vs. FWA



	\A/ T	Average	Daily Max.	Max. Monthly
Category	Wastestream Ty	Flow(MGD)	Zn limit(mg/l)	Avg. Zn limit(mg/
Metal Finishing		0.025	2.61	1.48
Porcelain Enameling (Subpart A)	Regulated	0.020	1.33	0.56
Facility washdown	Unregulated	0.0005	full credit	full credit
Cooling tower bleed	off Dilution	0.0003	N/A	N/A

CWF limit calculations

<u>Daily</u> Maximum Zn =

$$\frac{(2.61 \text{ mg/l} * 0.025 \text{ MGD}) + (1.33 \text{ mg/l} * 0.02 \text{ MGD})}{X} = \frac{2.03 \text{ mg/l}}{(0.025 \text{ HGD}) + (0.025 \text{ MGD})}$$

$$\frac{(0.025 \text{ MGD}) + (0.025 \text{ MGD})}{(0.025 + 0.02 + 0.0005)} = \frac{2.03 \text{ mg/l}}{(0.025 + 0.0003)} =$$

Maximum Monthly Average Zn =

CWF: Alternative Mass Limit Formula

$$M_{T} = \sum_{i=1}^{N} M_{i} \times \frac{(F_{T} - F_{D})}{\sum_{i=1}^{N} F_{i}}$$

Where:

M_T = Alternative CWF mass limit

M_i = Categorical mass limit for regulated stream "i" multiplied by appropriate measure of production

F_i = Average daily flow for regulated stream "i"

 F_T = Average daily flow through combined treatment facility (TOTAL)

 F_D = Average daily flow of "dilute" streams

Category	Wastestream Type	Average Flow(MGD)	Daily Max. Cu Equivalent Mass Limit (lbs/day)	Maximum Monthly Avg. Cu Equivalent Mass Limit (lbs/day)
Copper Forming	Regulated	0.10	2.0	1.0
Facility washdow	nUnregulated	0.01	full credit	full credit
Boiler blowdown	Dilution	0.0003	N/A	N/A

CWF limit calculations

Daily Maximum
$$Cu_{CWF} = 2.0 \text{ lbs/day} * \frac{(0.10 + 0.01 + .0003) \text{ MGD} - (0.0003)}{0.10 \text{ MGD}} = \frac{2.2 \text{ lbs/day}}{0.10 \text{ MGD}}$$

Maximum Monthly

Average $Cu_{CWF} = 1.0 \text{ lbs/day} * \frac{(0.10 + 0.01) \text{ MGD}}{0.10 \text{ MGD}} = \frac{1.1 \text{ lbs/day}}{0.10 \text{ MGD}}$

FWA, Adjusted Mass Limit:

Pretreatment effluent mass limit (CWF adjusted where necessary)

Actual mass of pollutant in nonregulated wastestream(s) added after pretreatment

FWA, Adjusted Concentration Limits:

Pretreatment effluent Flow at concentration limit x pretreatment (CWF adjusted where necessary)

effluent

Actual mass of pollutant in nonregulated wastestream(s) added after pretreatment

Flow at monitoring location

Apply when "unregulated" wastestreams are combined after pretreatment



Additional Examples ("hands on")

YM4 Will there be a hands on exercise? If not, add the problem description to this presentation. If hands-on, the problem description is included as part of a seperate hand-out. Yatasha Moore, 04/10/2018

Problem CWF - 1 SOLUTION

- Job Shop (Electroplater) Discharging < 10,000 gpd process wastewater.
- Use "concentration" CWF (limits in mg/l)

$$C_{T} = \frac{\sum_{i=1}^{N} C_{i}F_{i}}{\sum_{i=1}^{N} F_{i}} \times \frac{F_{T} - F_{D}}{F_{T}}$$

$$i = 1$$

Since there's only one "regulated" wastestream, simplify CWF to:

$$C_{T} = C_{i} \times \frac{F_{T} - F_{D}}{F_{T}}$$

Problem CWF - 1 -- SOLUTION (continued)

Apply the "CWF Factor" to all of the regulated pollutants

$$C_T = C_i \times 0.67$$

Table E6-4 ADJUSTED

Pollutant	Daily Max (mg/l)	-Day Average (mg/l)
Cadmium	0.80	0.47
Lead	0.40	0.27
Cyanide, A	3.35	1.81
TTO	3.06	

Problem CWF - 1 -- SOLUTION (continued)

• Applicable "Limit" is the most stringent:

Pollutant	ant Alternate PSES (mg/l)		Local Lim. (mg/l)	Permit Limit (mg/l)	
	Daily Max	4-Day Ave	Daily Max	Daily Max	4-Day Ave
Cadmiun	n 0.80	0.47	0.45	0.45	0.47
Chromiur	n No Limit	No Limit	2.50	2.50	No Limit
Copper	No Limit	No Limit	2.05	2.05	No Limit
Lead	0.40	0.27	0.50	0.40	0.27
Nickel	No Limit	No Limit	4.00	4.00	No Limit
Silver	No Limit	No Limit	1.65	1.65	No Limit
Zinc	No Limit	No Limit	2.50	2.50	No Limit
Cyan. T	No Limit	No Limit	1.00	1.00	No Limit
Cyan. A	3.3	1.8	No Limit	3.3	1.8
TTO	3.05	No Limit	No Limit	3.05	No Limit

- Determine "regulated", "un-regulated" and "dilute" wastestreams
- Regulated: 10,000 gpd electronic components, 7,000 gpd metal finishing
- Dilute: 2,000 non-contact cooling (prior to pretreatment), 1,000 gpd domestic (after pretreatment)
- Un-regulated: 5,000 gpd boiler blowdown (after pretreatment)
- For all pollutants, the CWF is used to determine limits at Point

$$Zn_{cwfB} = \frac{(Zn_{ec X} F_{ec}) + (Zn_{mf X} F_{mf})}{F_{ec} + F_{mf}} \times \frac{F_B - F_{dB}}{F_B}$$

- Determine "regulated", "un-regulated" and "dilute" wastestreams
- Regulated: 10,000 gpd electronic components, 7,000 gpd metal finishing
- Dilute: 2,000 non-contact cooling (prior to pretreatment), 1,000 gpd domestic (after pretreatment)
- Un-regulated: 5,000 gpd boiler blowdown (after pretreatment)
- For all pollutants EXCEPT Zinc, the CWF is used to determine limits at Point B (since boiler blowdown is un-regulated for Zn)
- For Zn, CWF-adjusted limits at Point B and CWF-adjusted limits at Point A and further adjusted by FWA at Point B are calculated.
- MOST STRINGENT APPLIES FOR Zinc

$$Zn_{cwfB} = \frac{(Zn_{ec X} F_{ec}) + (Zn_{mf X} F_{mf})}{F_{ec} + F_{mf}} \times \frac{F_B - F_{dB}}{F_B}$$

• For Zn - Daily Maximum at Point B:

$$Zn_{cwfB} = \frac{(1.38 \text{ mg/I X } 10,000) + (2.61 \text{ X } 7,000)}{10,000 + 7,000}$$

$$(7,000 + 10,000 + 2,000 + 1,000 + 5,000) - (2,000 + 1,000)$$

 $(7,000 + 10,000 + 2,000 + 1,000 + 5,000)$

X

NOTE - Boiler Blowdown <u>not</u> in "dilute" quantity

$$Zn_{cwfB} = 1.66 mg/l$$

Problem CWF – 2 -- SOLUTION (continued)

Next, Zn - Daily Maximum at Point A:

$$Zn_{cwfA} = \frac{(Zn_{ec X} F_{ec}) + (Zn_{mf X} F_{mf})}{F_{ec} + F_{mf}} \times \frac{F_A - F_{dA}}{F_A}$$

$$Zn_{cwfA} = \frac{(1.38 \text{ mg/I } \text{X } 10,000) + (2.61 \text{ X } 7,000)}{10,000 + 7,000}$$

$$(7,000 + 10,000 + 2,000) - (2,000)$$
 $(7,000 + 10,000 + 2,000)$

$$Zn_{cwfA} = 1.69 mg/l$$

Problem CWF – 2 -- SOLUTION (continued)

Next, Zn - Daily Maximum at <u>Point B</u> Using <u>FWA</u>:

$$Zn_{fwaB} = \frac{(Zn_{AX}F_{A}) + (Zn_{urX}F_{ur}) + (Zn_{dX}F_{d})}{F_{B}}$$

$$Zn_{fwaB} = \frac{(1.69 \text{ mg/I } \text{X } 19,000) + (4.0 \text{ X } 5,000) + (0 \text{ X } 1,000)}{19,000 + 5,000 + 1,000}$$

Problem CWF – 2 -- SOLUTION (continued)

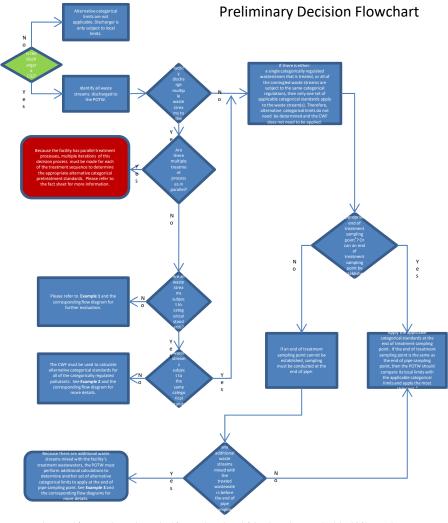
Pollutant	Poi	nt A	Local Limit	Permit Limit (mg/l)		
	Daily Max	4-Day	Daily Max	Daily Max	4-Day	
		Average			Average	
Cadmium	0.29	0.11	0.45	0.29	0.11	
Chromium	1.36	0.79	2.50	1.36	0.79	
Copper	0.02	1.85	2.05	2.05	1.85	
Lead	0.84	0.37	0.50	0.50	0.37	
Nickel	3.56	2.13	4.00	3.56	2.13	
Silver	0.38	0.21	1.65	0.38	0.16	
Zinc	1.69	0.84	2.50	1.66	0.84	
Cyanide, T	1.07	0.58	1.00	1.07	0.58	
Cyanide, A	0.77	0.29	No Lim.	0.77	0.29	
TTO	1.62	No Lim.	No Lim.	1.62	No Lim.	
Fluoride	31.3	16.1	No Lim.	31.3	16.1	

YM3 roblem CWF - 2 -- SOLUTION (continued)

TODICIII OWI		LOTION	COTTUTACA	'/			
Pollutant	P	oint A	Point B		Loc. Lim.	Permit Limit (mg/l)	
	D. Max	4-D Ave	D. Max	4-D Ave	. Daily Max	Daily Max.	4-Day Ave
Cadmium	0.29	0.11	0.21	0.08	0.45	0.21	0.08
Chromium	1.36	0.79	1.04	0.60	2.50	1.04	0.60
Copper	.02	1.85	2.30	1.41	2.05	2.05	1.41
Lead	0.84	0.37	0.64	0.28	0.50	0.50	0.28
Nickel	3.56	2.13	2.71	1.62	4.00	2.71	1.62
Silver	0.38	0.21	0.29	0.16	1.65	0.29	0.16
Zinc	1.69	0.84	1.66	0.83	2.50	1.66	0.83
Cyan. T	1.07	0.58	0.82	0.44	1.00	0.82	0.44
Cyan. A	0.77	0.29	0.58	0.22	No Lim.	0.58	0.22
TTO	1.62	No Lim	1.23	No Lim.	No Lim.	1.23	No Lim.
Fluoride	31.3	16.1	23.8	12.2	No Lim.	23.8	12.2

YM3

Hiding this slide because it includes a reference to cacluations using FWA. Added a version of this slide that does not include FWA (Point B). Yatasha Moore, 04/09/2018

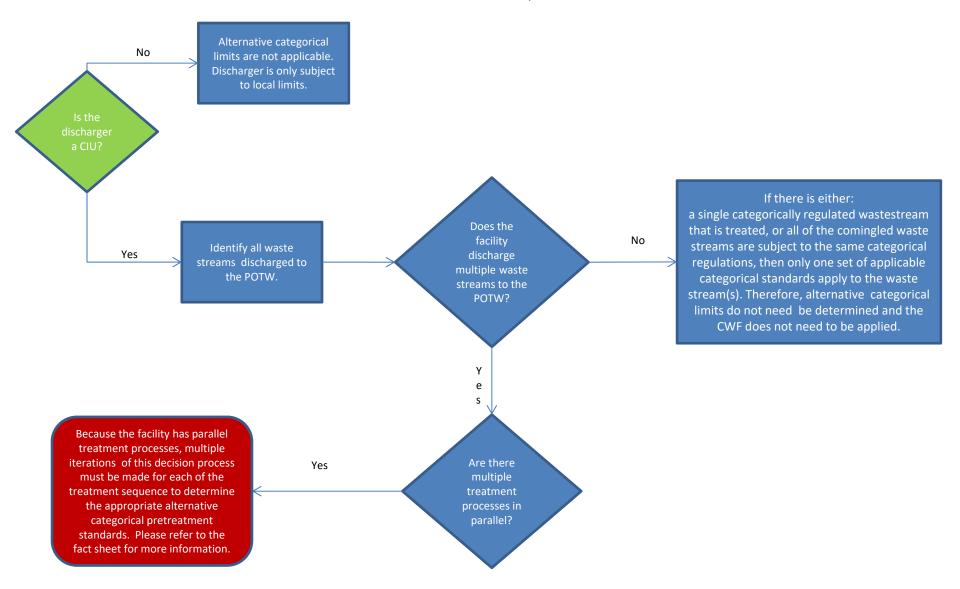


- 1. For this scenario, end of treatment sampling point is the same as the end of process sampling point because the facility is subject to only one categorical standards, and all of the categorical process wastewater is treated through one treatment process.

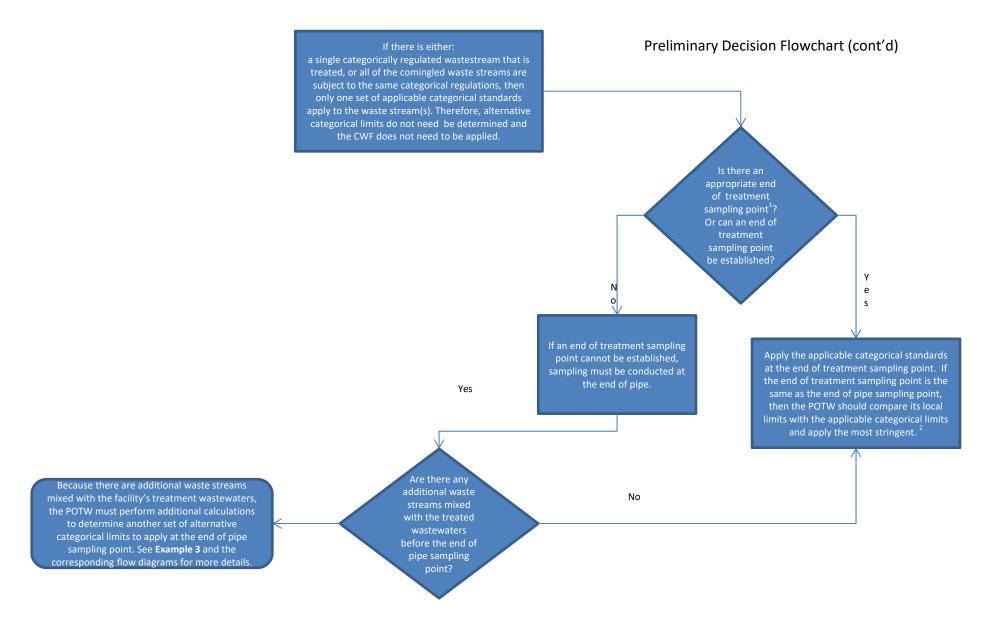
 If there are not other wastetersems cominged with the treated wastewater between the end of treatment sampling point and the facility's connect to the POTW's sewers, the end of treatment sampling point is the same as an end of pipe sampling point. Because this sampling point is also considered the end of pipe sampling point, the POTW must compare its local limits with the applicable categorical standards and apply the most stringent limit.

Use this flowchart in the preliminary decision making process. **Assumption that the IU has treatment in place. Flowcharts cannot be used if no treatment is provided.

Preliminary Decision Flowchart

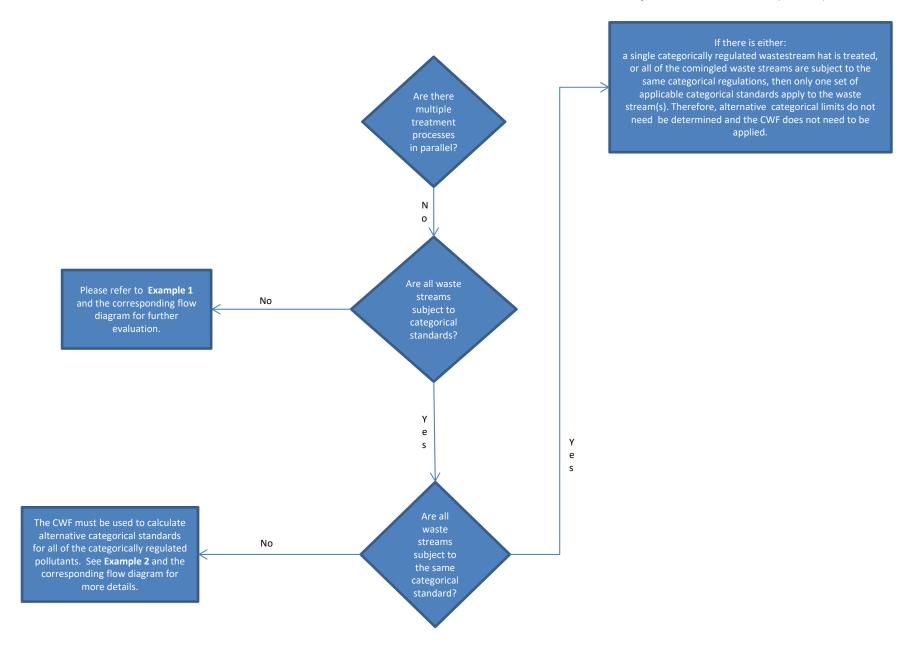


Use this flowchart in the preliminary decision making process. **Assumption that the IU has treatment in place. Flowcharts cannot be used if no treatment is provided.



- 1. For this scenario, end of treatment sampling point is the same as the end of process sampling point because the facility is subject to only one categorical standards, and all of the categorical process wastewater is treated through one treatment process.
- 2. If there are no other wastestreams comingled with the treated wastewater between the end of treatment sampling point and the facility's connect to the POTW's sewers, the end of treatment sampling point is the same as an end of pipe sampling point. Because this sampling point is also considered the end of pipe sampling point, the POTW must compare its local limits with the applicable categorical standards and apply the most stringent limit.

Preliminary Decision Flowchart (cont'd)



Preliminary Decision Process

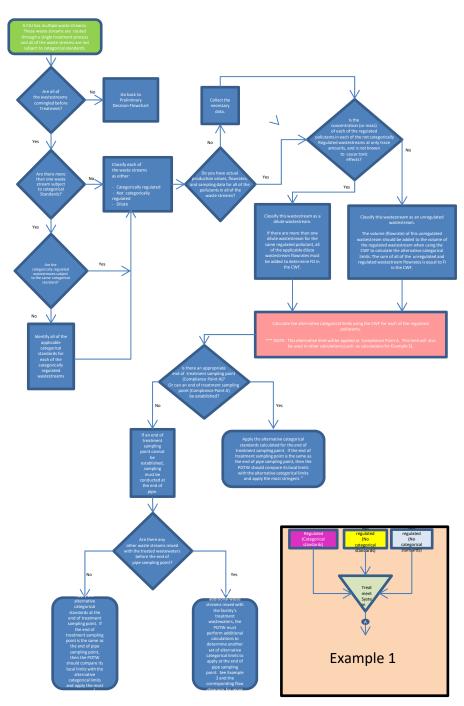
- Is the discharger a CIU? (If not, alternative categorical limits are not applicable and discharger is only subject to local limits.)
- 2. If the discharger is a CIU, identify all waste streams discharged to the POTW.
- 3. Does the facility discharge multiple waste streams to the POTW? (If no, go to step 4. If yes, go to step 10.)

- 4. If there is either: a single categorically regulated wastestream that is treated, or all of the comingled waste streams are subject to the same categorical regulations, then only one set of applicable categorical standards apply to the waste stream(s). Therefore, alternative categorical limits do not need to be determined and the CWF does not need to be applied.
- 5. Is there an appropriate end of treatment sampling point or can one be established? (If yes, go to step 6. If no, go to step 7.)
- 6. Apply the applicable categorical standards at the end of treatment sampling point. If the end of treatment sampling point is the same the end of pipe sampling point, then the POTW should apply the more stringent of the categorical standards and the local limits.

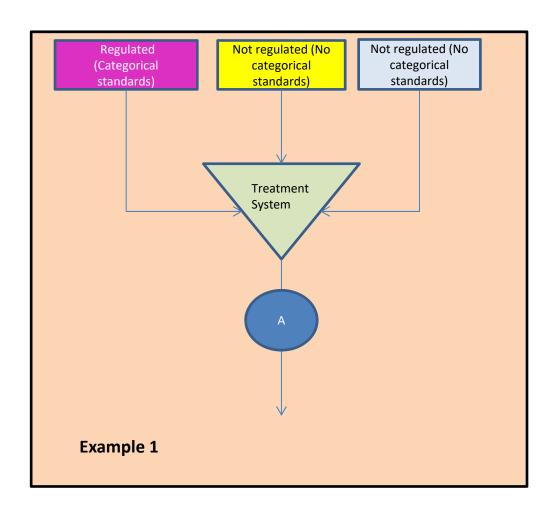
- If an end of treatment sampling point cannot be established, sampling must be conducted at the end of pipe.
- 8. Are there any additional waste streams mixed with the treated wastewaters before the end of pipe sampling point? (If no, return to step 6. If yes, proceed to step 9.)
- 9. Because there are additional waste streams mixed with the facility's treatment wastewaters, the POTW must perform additional calculations to determine another set of alternative categorical limits to apply at the end of pipe sampling point. See Example 3 and the corresponding flow diagrams for more details.

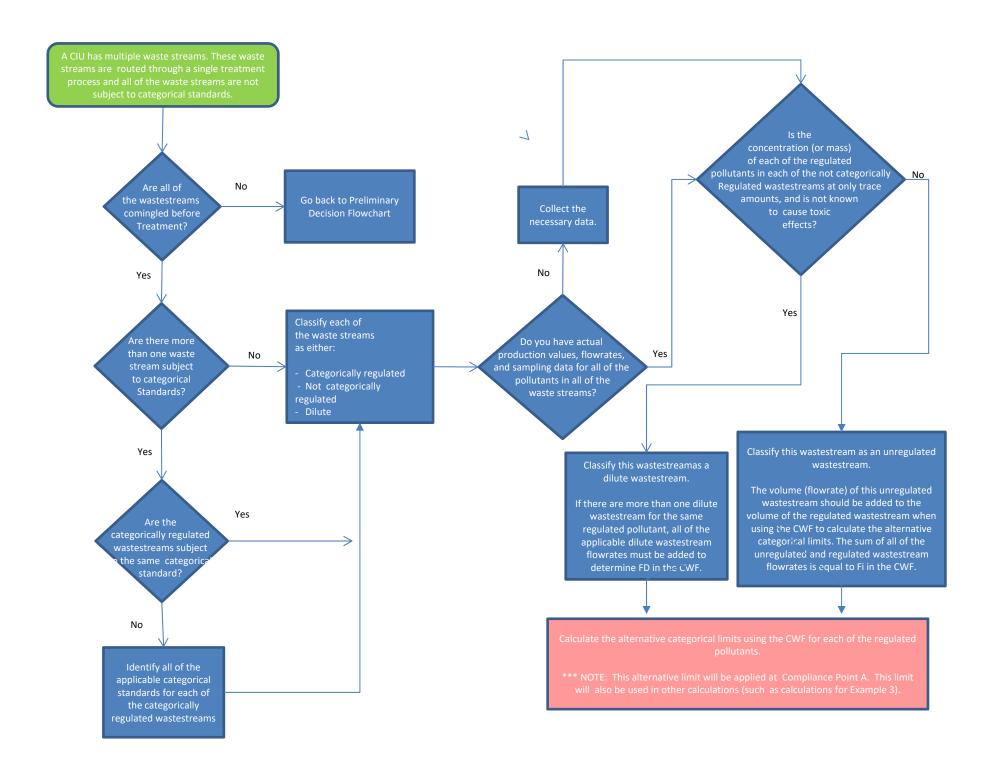
- 10. Are there multiple treatment processes in parallel? (If yes, proceed to step 11. If no, proceed to step 12.)
- 11. Because the facility has parallel treatment processes, multiple iterations of this decision process must be made for each of the treatment sequences to determine the appropriate alternative categorical pretreatment standards. Please refer to the fact sheet for more information.
- 12. Are all waste streams subject to categorical standards? (If no, proceed to step 13. If yes, proceed to step 14.)
- 13. Please refer to Example 1 and the corresponding flow diagram for further evaluation.

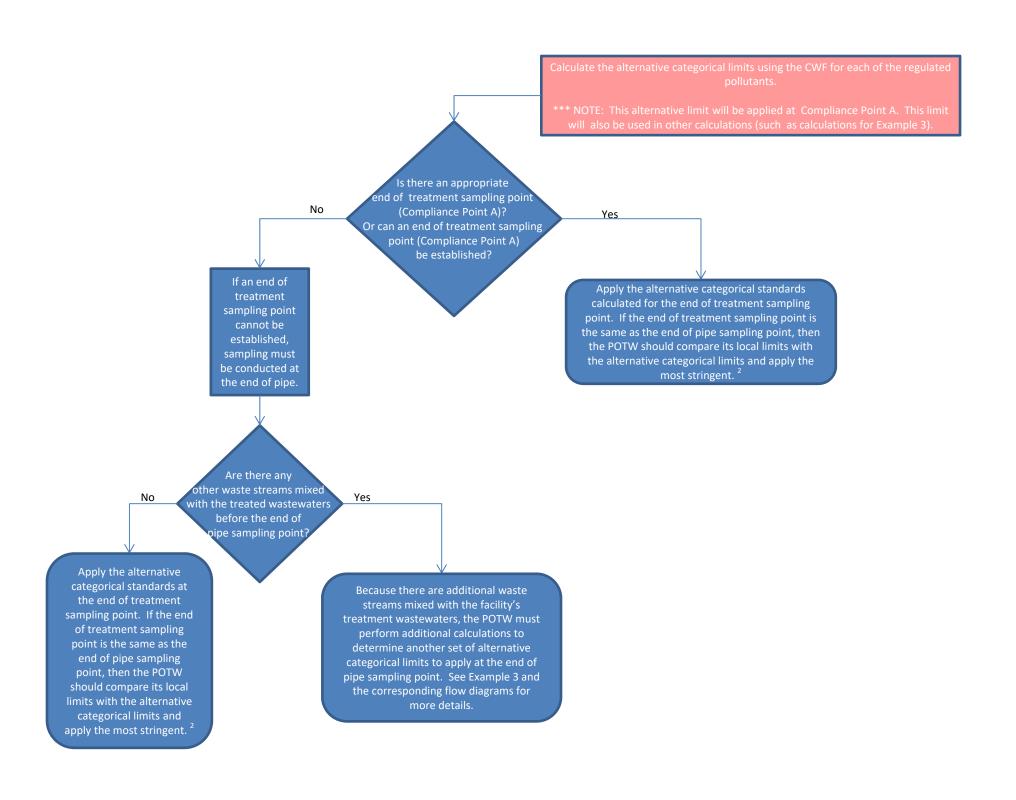
- 14. Are all waste streams subject to the same categorical standard? (If yes, return to step 4. If no, proceed to step 15.)
- 15. The CWF must be used to calculate alternative categorical standards for all of the categorically regulated pollutants. See Example 2 and the corresponding flow diagram for more details.

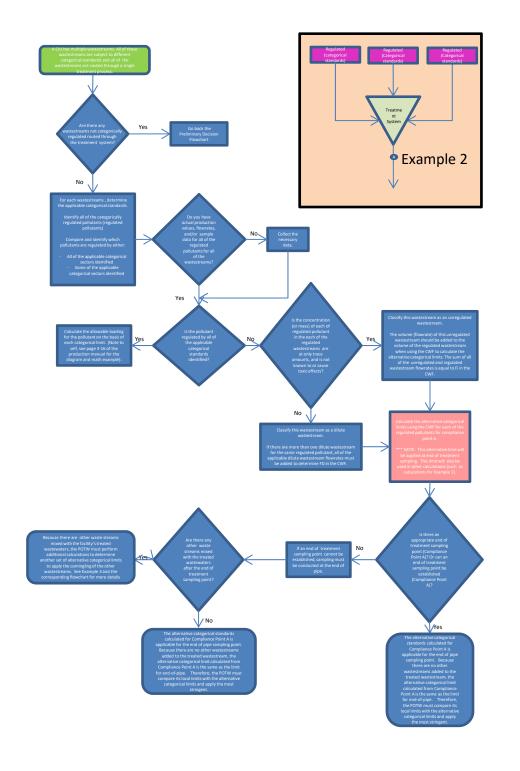


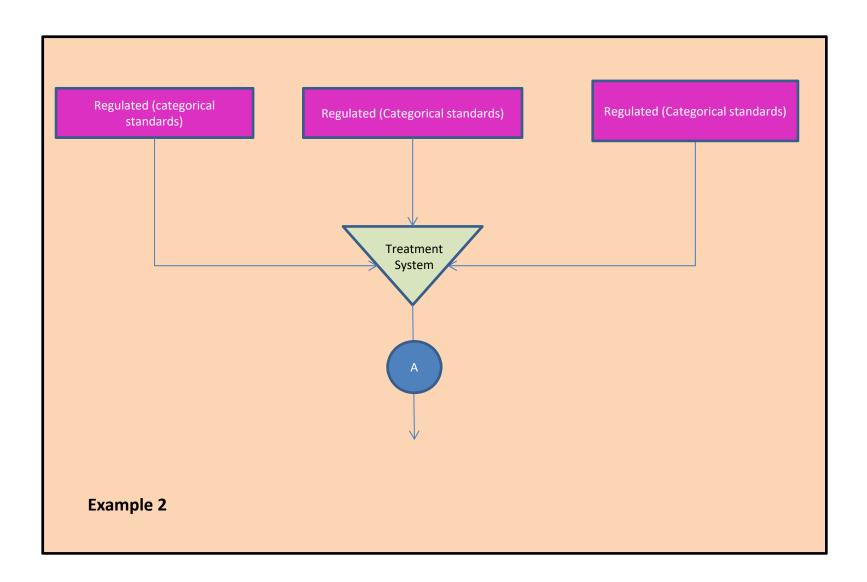
Footnote 2 would be discussions of more stringent limit. 40 CFR 403.8(f)(1)(ii). When there are more than one set of limits applicable at one sampling point, the application of the most stringent limit would ensure compliance with all applicable limits.

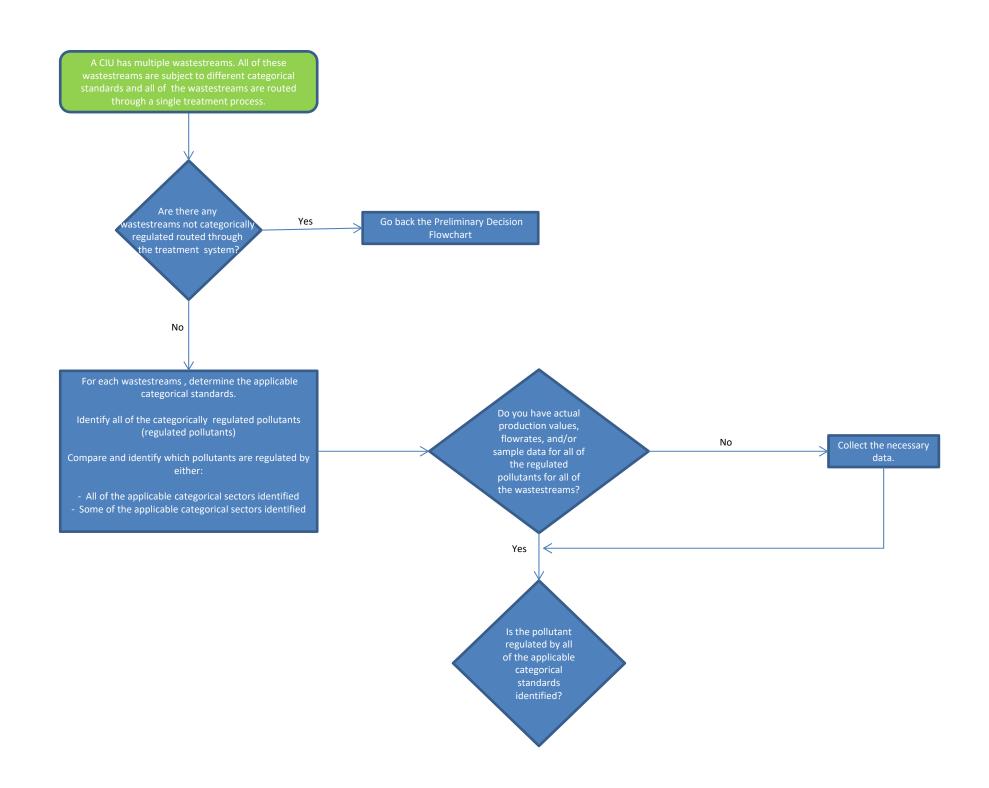


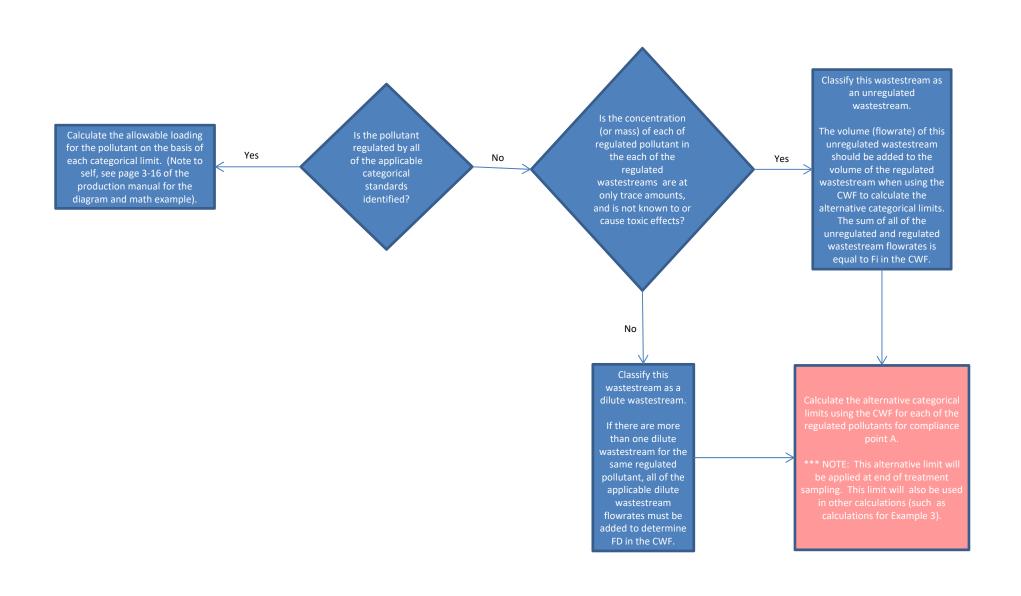


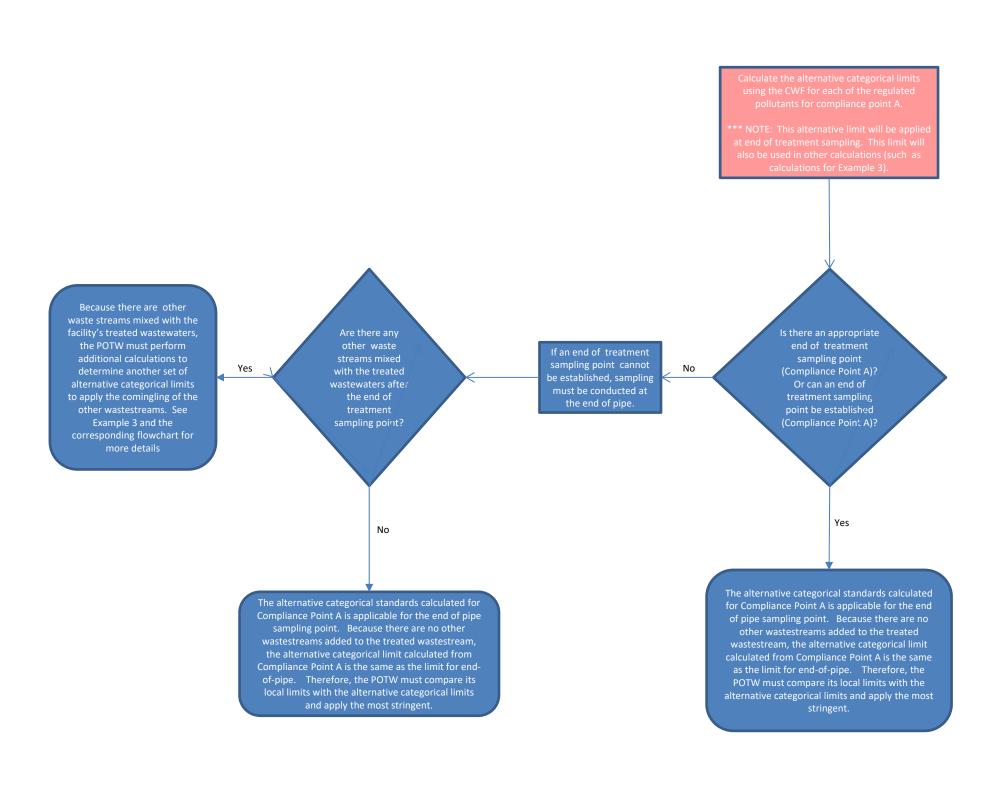


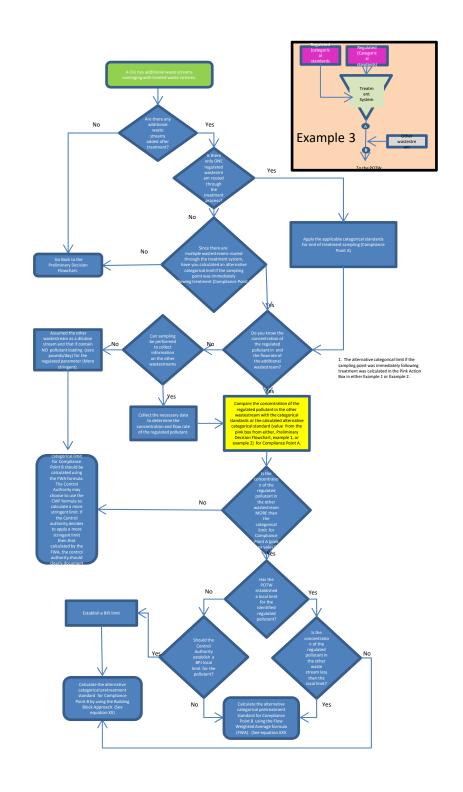


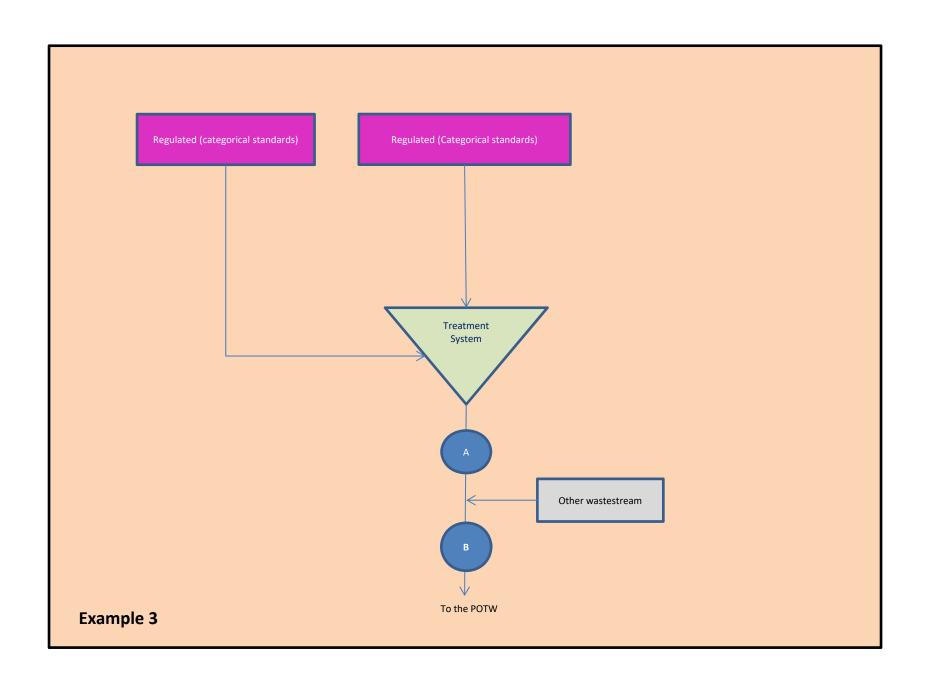


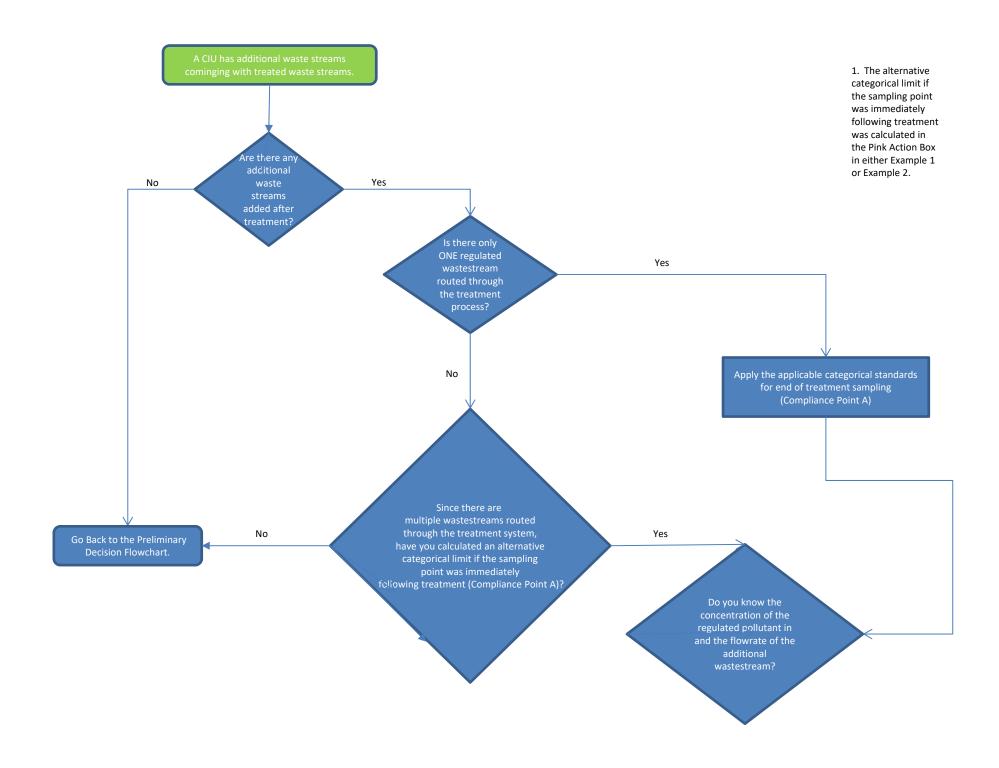


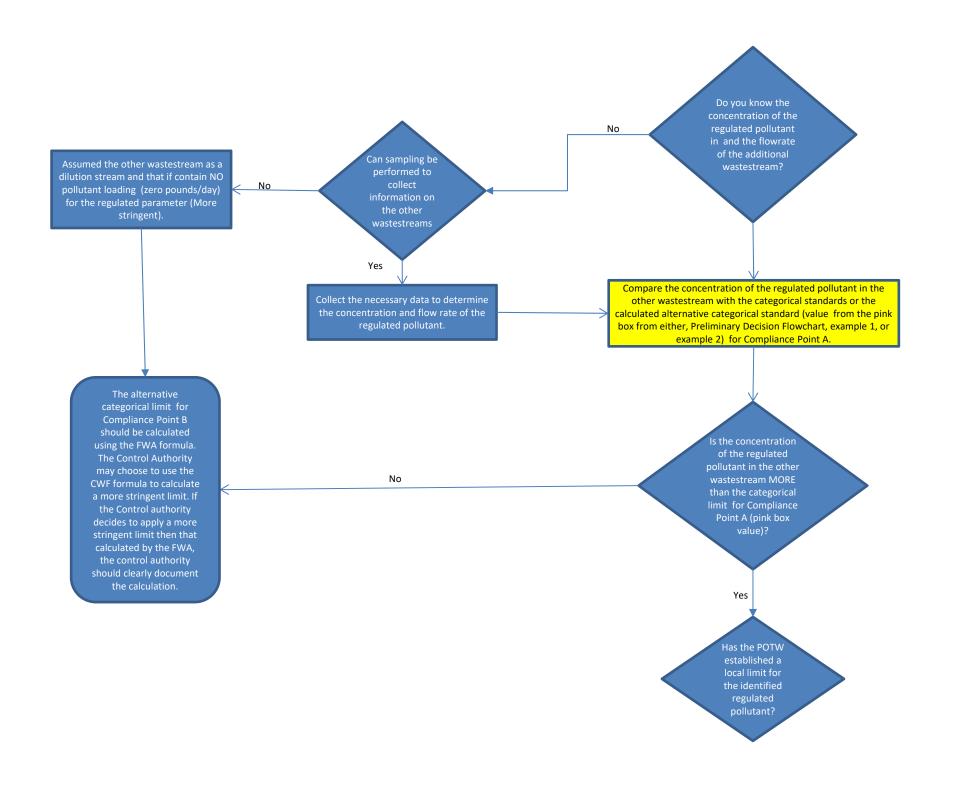


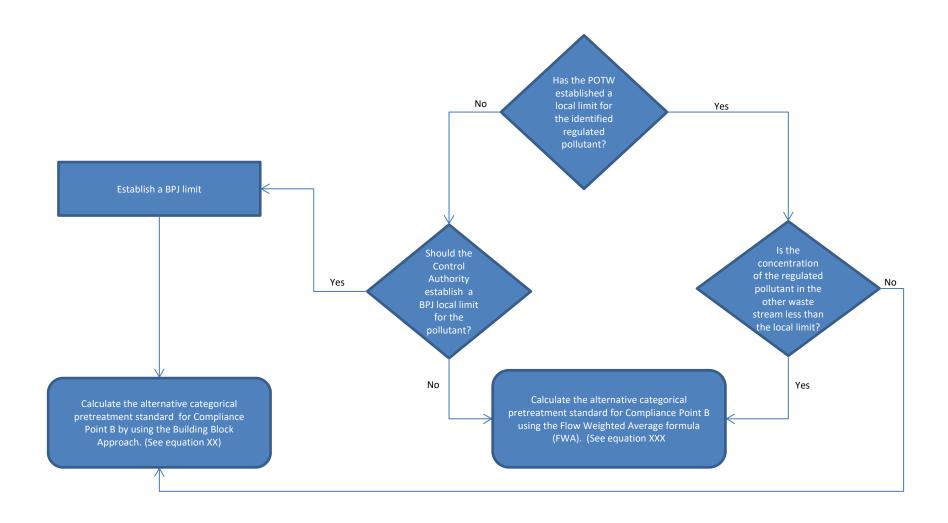












Questions?

Contact Information:

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